

# Heating and Cooling Basics – Thermostat Control UNI-LINE® PRODUCT KNOWLEDGE



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### Subjects We Will Cover In This Session

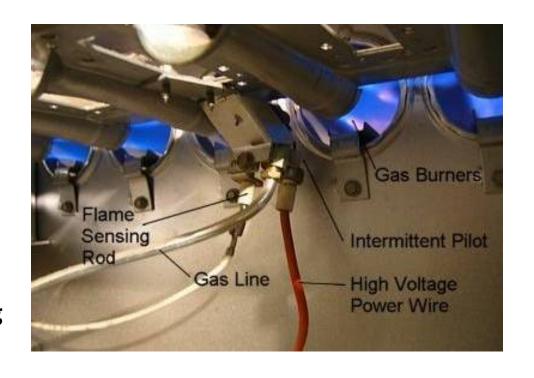
- HVAC Overview
- Thermostat Definitions
- Product Line & Features
- Troubleshooting
- Manufacturer Analysis
- Where to Find Information
- Q&A



### HVAC - Heating



- W1 1st stage Heating
- W2 2<sup>nd</sup> Stage Heating
- E Emergency Heating
- Aux Auxiliary Heating
- Y Heat pump Heating
- G Fan



### HVAC – Ventilation Opportunities

# **UV** Lights



# Air Filters



# Ventilators



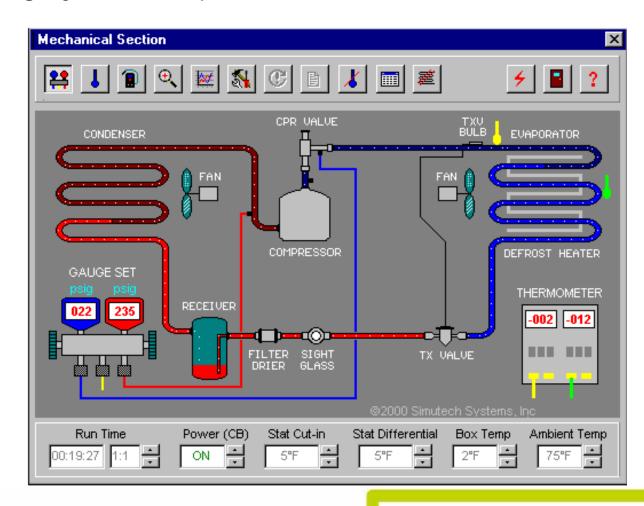
# Humidifiers



### HVAC – Air Conditioning

#### Cooling Air Conditioning System Components

- Condenser
- Evaporator
- Compressor
- TXV
- Blower motor
- Heater
- Receiver
- Drier





### Thermostat Training Topics

- Short Cycle Delay
- Remote Sensors
- Time of Day Zoning
- Residual Fan
- Intermittent Fan
- Staging
- Humidity Controls

- Differentials
- Balance Point
- Fossil Fuel and Heat Pump
- Enthalpy
- Zoning
- Indoor Air Quality
- i2 Terminal Designations
- RS Thermostat Series



## Short Cycle Delay

- Protection of compressor to reduce excessive cycling
- Adjustable 0 to 5 minute short cycle delay
  - 1 minute increments
- Applied after call for compressor is deactivated
- Used for minimum off time
- Not needed by some systems
  - Feature provided by another control

### Remote Sensors

- Protection of compressor to reduce excessive cycling
- Remote sensors sense temperature in different spaces
  - Outside
  - Inside (such as a bedroom)
- Sensors serve as control points and information source
- Remote sensors are used in Time of Day Zoning

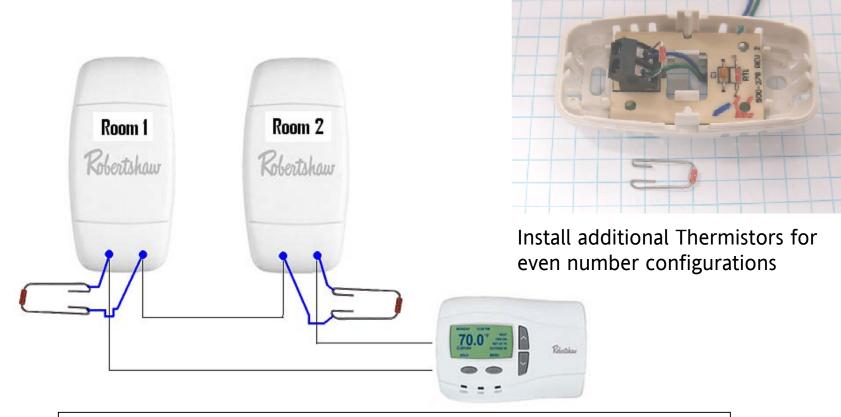


Master bedroom or hallway

9020i Indoor Sensor 9025i Outdoor Sensor



### Remote Indoor Sensor



Note: Similar configuration can be used for outdoor sensors 9025i.



### Time of Day Zoning

- Time of Day Zoning allows user to prioritize the temperature in a room during a selected event
- Depends on Rooms:
  - Upstairs vs. Downstairs
  - Basement
  - Living Room
  - Bedrooms
- Depends on Events:
  - Wake
  - Day
  - Evening
  - Sleep
- For example, user wants heat in bedroom during wake event, regardless of temperature needs for other areas



### Time of Day Zoning

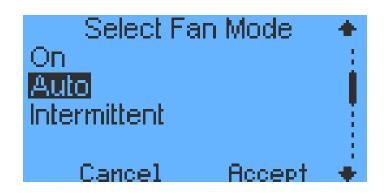
- Required Components
  - Robertshaw<sup>®</sup> 9701i2, 9725i2, 9801i2 or 9825i2 thermostat
  - Remote Indoor Sensor, part number 9020i
- In the Schedule / Programming Menu
- Programming the event TIME and TEMPERATURES
- Scroll to SNSR (Sensor) Column
- Select Next button
- Choose LCL (local thermostat), RMT (Remote) or AVG (Averaging) using the UP and DOWN buttons
- By choosing RMT (Remote), the temperature will be controlled by the remote sensor





### Fan Modes

- Typical selections are:
  - Fan On
  - Auto Fan
  - Intermittent Fan
- On: Provides 24 / 7 continuous fan activated
- Auto: Provides fan when air handler is on in heat or cool mode
- Intermittent: Provides ability to operate in predetermined cycles
- The fan can also be programmed to run continuously during a specified event or scheduled period



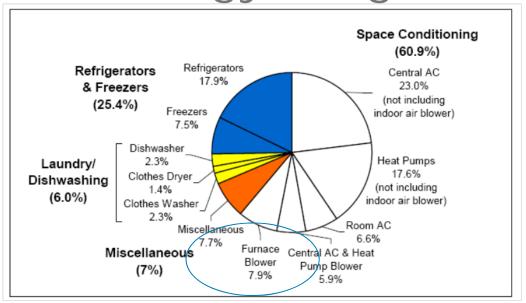
# Advantages Of Fan Modes

- Advantages of Intermittent Fan
  - Improve comfort with constant moving air
  - Less cost due to less compressor run time
  - For example, On 10 minutes, Off 20 minutes
- Advantages of Continuous On Fan
  - Continuous fan life of 5 years
  - Replacement cost is low
  - Continuous run: (24 hrs/day, 8760 hrs/year)

### System Settings - Residual Fan

- Applies to forced air systems only
- Allows fan to run after cooling or heating call
- Pulls built up cool or heat from HVAC system into living space
- Maximum extended fan run time is 120 seconds
  - Selections include Off, 30, 60, 90 or 120 seconds
- Used more frequently as residual cooling
  - A/C does not control air handler
- Not required on systems with advanced electronic furnace controls

Typical Home Energy Usage



- Continuous Fan is minimal kWh usage
- Energy saving on Furnace Blower is worth monetary savings
- Opportunities to Save Energy:
  - Zoning
  - Indoor Air Quality
  - Variable Speed (ECM) Motors

### Staging

- Staging is a control feature where a higher or lower power consumption level of heating or cooling is enabled
- Staging can be automatic or manual
- W1 is typically considered 1<sup>st</sup> stage of Heating
- W2 is typically considered 2<sup>nd</sup> stage
- Upstaging will occur if the current stage output BTUH of the system is not sufficient to meet the needs of the user
- Staging also occurs in Zone systems automatically when the number of zone calls exceeds a preset value

### **Humidity Control**

- Humidity adds moisture to the air during a heat call
- Dry air can cause dry skin and discomfort
- Adding humidity makes the air more comfortable
- The latent heat in the moisture can add heat allowing the user to run thermostat at more efficient settings
- Adding too much moisture during very cold outdoor temperatures can cause condensation on windows
- To prevent condensation the thermostat can automatically disable the humidity below a programmed temperature setpoint

### **Humidity Control Setup**

Select Humidity menu

Now select Mode menu.

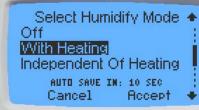
Note: Set Point is User Adjustable

Select 'Call With Heating' option

Set Point Set up as User Adjustable (15 – 45%). Setting currently set at 45%



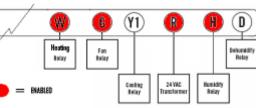






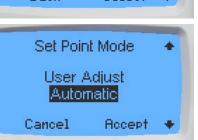


**Humidity Set-up Summary** 



Terminal Status with Hum running. Thermostat MUST be in Heat mode.





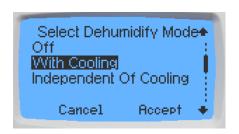
Set point changed from User Adjustable to Auto – ie HUM set point will be automatically set based on outdoor temp to prevent condensation. The user being given small offset adjustment of +/- 15% RH (called "Dew point adj").



**Automatic Set-point selected** 

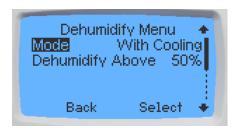


### Dehumidification Setup



De-humidify with or without the AC (cooling) unit ON.





"With Cooling" Mode enables dehumidify only during a call for Cooling.

The user can adjust the RH between 45% and 60%.

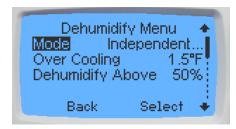


Note icons:





The "D" terminal is enabled. This terminal is NOT a "dry" normally open contact but will have 24V when disabled.

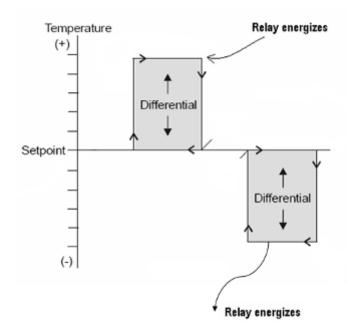


"Independent" Mode will attempt to Dehumidify whether there is a call for Cooling of not.



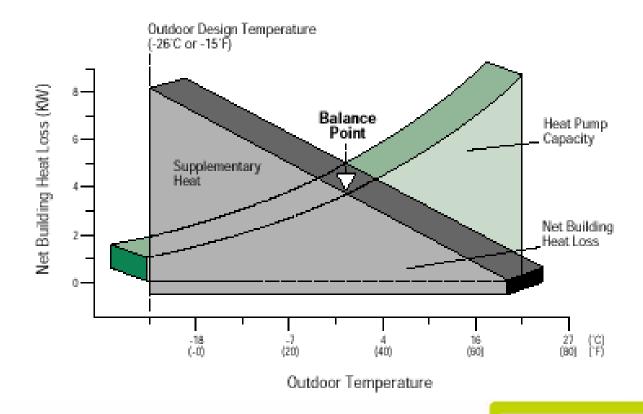
### Differential Settings

- Differential is the difference between the setpoint and the maximum allowed deviation from setpoint before the system calls for Heating or Cooling
- Differentials are usually between 1 and 8 degrees F



### **Balance Point**

 Balance Point control is used to turn OFF inefficient equipment and turn ON more efficient equipment



### **Balance Point Operation**



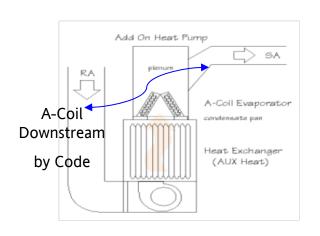
Heat Pump On



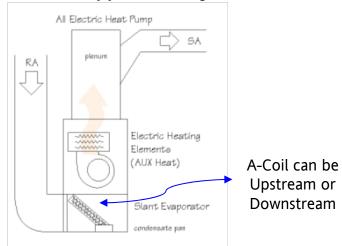
**Equipment Configuration** 

### Fossil Fuel and Heat Pump

#### Fossil Fuel or Add-On



#### **Electric Supplementary Heat**



- Indoor coils are available in a number of configurations to fit various types of heating systems. Coils are supplied for upflow, horizontal and downflow furnaces
- The Robertshaw® i2 thermostat controls the A-coil with W1 in 1H/1C version and with W2 in multistage models
- Honeywell TH8321 permits heat pump and fossil fuel to be enabled simultaneously (even with fossil fuel selected as add-on) which could compromise equipment life expectancy



### Integrated Fossil Fuel kit

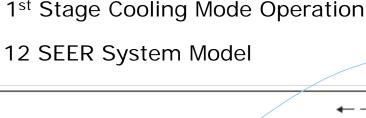
- Fossil Fuel Kit applies to Dual Fuel systems only
- Uses outdoor temperature to determine if HP or Furnace is the preferable source of heat
- When outdoor temperature gets too low for HP to operate efficiently, the Kit will change the call for heat from the HP to furnace
- Some Fossil Fuel Kits have a safety heat exchanger discharge temp switch which prevents the heat pump and fossil fuel furnace from running simultaneously
- With the outdoor sensor installed the i2 thermostat integrates the Fossil Fuel Kit



Duel Fuel Kit **not needed** when using the i2

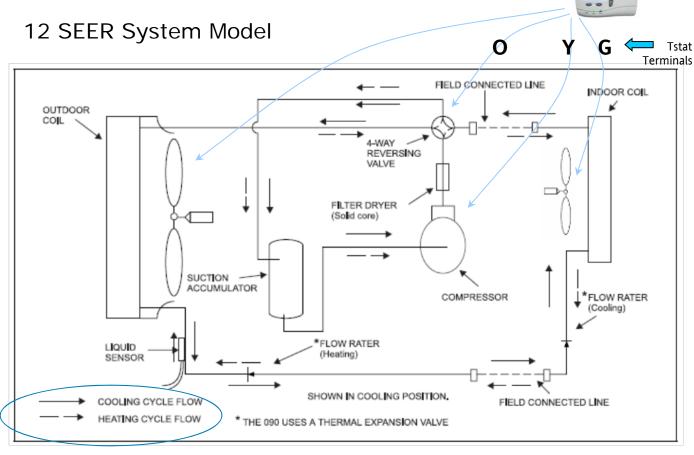


# Heat Pump Indoor Coil Operation





Reversing **Valves** 



Seasonal Energy Efficiency Ratio (SEER) = Total BTU cooling / Total Watt hour per year

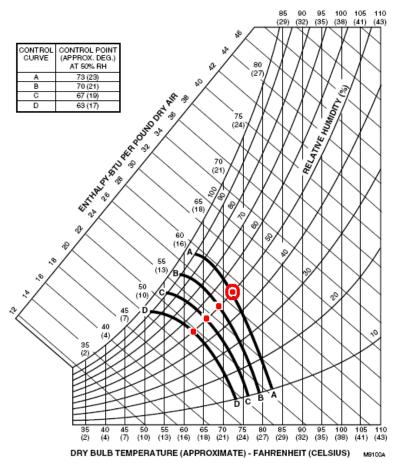


i2 Controller

### **Enthalpy Control**

- Enthalpy Total amount of heat in one pound of substance calculated from accepted temperature base, expressed in BTUs per pound mass
- Enthalpy of Dry Air Sensible heat
- Enthalpy of Evaporated Water Latent heat
- Psychometric Chart Chart which has the properties of air under varying conditions of temperature, water vapor content, and volume
- Specific Heat Amount of heat necessary to change the temperature of one pound of a substance 1° F
- Specific Enthalpy h (kJ/kg) Defined as the total enthalpy of the dry air and the water vapor mixture per kilogram of moist air
- Dry Bulb Temperature Temperature read with an ordinary thermometer

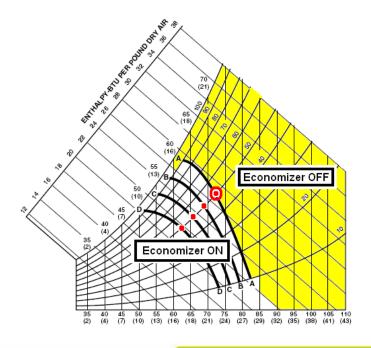
### **Enthalpy Control**



Performance characteristics for enthalpy changeover settings A,B,C and D.

#### **Enthalpy Changeover Setpoint**

The A,B,C,D enthalpy setpoints adjust enthalpy changeover characteristics. The "A" setting provides the greatest energy savings.

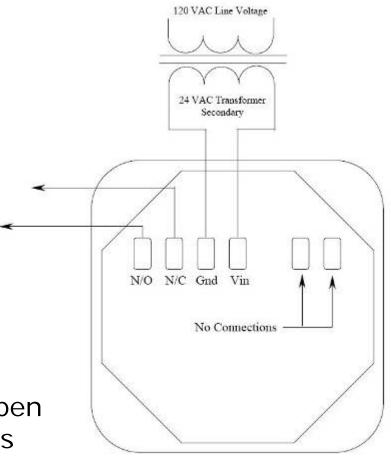


### **Enthalpy Sensor and Wiring**



 24 VAC output from Normally Closed contact when outdoor Enthalpy is less than 27 BTUs

 24 VAC output from Normally Open contact when outdoor Enthalpy is greater than 27 BTUs



## Beyond Standard HVAC to Zoning

- Zoning uses multiple thermostats
- Single HVAC equipment
- Dampers control airflow to each zone
- Most zone controllers work with standard thermostats
- Zone controller takes requests from thermostats and determines how to control system
- The i2 thermostat works with Robertshaw<sup>®</sup> Classic and Deluxe Zone controllers



# Beyond Standard HVAC to – Indoor Air Quality (IAQ)

- Robertshaw® RS & i2 thermostats include:
  - Reminder to change Filter
  - Reminder to change UV Light Bulb
  - Reminder to change Humidifier Pad
  - Control 24 Volts to Humidifier Solenoid
    - 9801i2 and 9825i2 models only













### Thermostat Series – Product Overview

Robertshaw<sup>®</sup> i2 Deluxe Series

Best

- Setup Wizard in multi-languages (English, Spanish and French)
- Humidity Control
- Independent remote and outdoor sensor terminals
- Robertshaw RS 4000/5000/6000 Value Series
  - Robertshaw No 4000/0000/0000 Value Series
  - Auto Changeover
  - Circulating Fan
- Robertshaw RS 2000/3000 Economy Series
  - Adjustable Temperature Differential
  - Worry-Free Memory Retention

Pop-up Configuration Wizard

- Low Temperature Freeze Protection
- Filter reminder
- •9400 & 9600 Series
  - Legacy product offering limited due to micro-processor discontinuance

Better

Good

Legacy

### Thermostat Features for i2 Series

#### **Contractor ID Feature**

Set your name and phone number in the display to remind customers to call you for service.

#### **Conversational Menus**

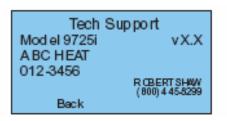
Take the programming step by step in plain, easy to understand language.

#### **Fully Programmable**

Incorporates the most flexible programming options in one device to fit all lifestyles – 7 day, 5/2, 5/1/1, or 24 hour.

#### **Worry-Free Memory Storage**

Even during a power outage, the thermostat maintains setpoint and programmed parameters.









### Deluxe 9800i2 Thermostat Series

#### Dot Matrix Display











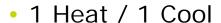
Gas

Electric

Oil

Heat Pump

#### 9801i2





- Set-up Wizard
- Humidity Control
- Temperature override
  - 10 minutes to 365 days

#### 9825i2

- Same as above
- 3 Heat / 2 Cool





### Deluxe 9700i2 Thermostat Series

- Differentiating Features:
  - Adjustable, blue backlit display
  - Time of day zoning control
  - LFD status indicators
  - Set-up wizard
  - Programmable fan
  - Temperature recalibration
  - Night light capable
  - Multiple indoor and outdoor sensors
  - Active icons of equipment status displayed
  - Contractor ID
- Typical Features:
  - 1H/1C; 2H/2C; 3H/2C heat pump
  - Adjustable differential
  - Auto Daylight Saving
  - Fossil fuel kit converter for heat pump application
  - Auto changeover











Gas Electric Oil

Heat Pump



# i2 Series Terminal Designations

9701i2 same except missing 9801i2 wiring contacts IS) (E/W1) **(0S)** G В 0 R **Heat Active** Cool Active System Dehumidify Fan Reversing Reversing Fault Relay Relay Indicator Valve Valve Emergency Remote Remote 24 VAC Humidify 24 VAC Cooling Outdoor Heat/ Indoor Transformer Relay Common Relay 1st Stage Heat Sensor Sensor

9725i2 same except missing 9825i2 wiring contacts (E/W1) В **Heat Active Cool Active** Heating System Dehumidify Fan Fault Reversing Reversing Relay Relay Relay Valve Valve (Stage 2) Indicator Cooling Cooling Remote Emergency Remote 24 VAC 24 VAC Humidify Outdoor Relay Heat/ Relay Indoor Common Transformer Relay Sensor (Stage 1) 1st Stage Heat (Stage 2) Sensor

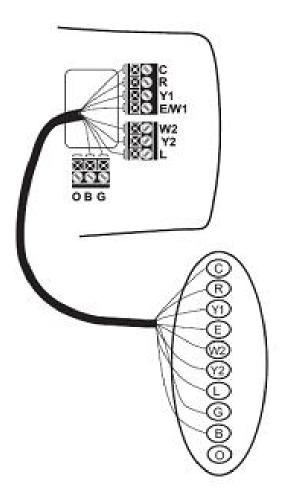
### The i2 Thermostat Wiring Terminations

- Contractor-friendly terminations
- All i2 models include:
  - "O" and "B" terminals for heat pumps
  - Indoor & outdoor sensor terminals
- The 98xxi2 models include:
  - 24 Volt Humidification (H) contacts
  - 24 Volt Dehumidification (D) contacts





# Typical Connection Between Thermostat and Equipment



- C: 24 VAC Common
- R: 24 VAC
- Y1: 1st stage cooling
- E/W1: Emergency heat / 1st stage heating
- W2: 2<sup>nd</sup> stage heating
- Y2: 2<sup>nd</sup> stage cooling
- L: System fault indicator
- O: Cool active reversing valve
- B: Heat active reversing valve
- G: Fan

# Digital Versus Dot Matrix Display







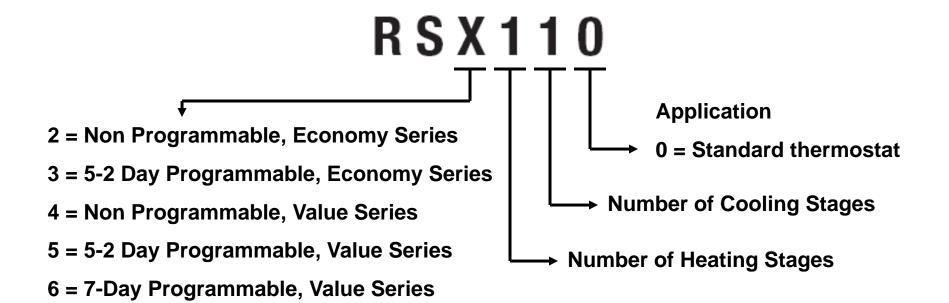






Braeburn

### Nomenclature for RS Series



# RS4000/5000/6000 Value Series



### Robertshaw® Value Series Thermostats

- RS4000 Series; Non-programmable
  - RS4110 1 Heat / 1 Cool; Universal Application\*
  - RS42202 Heat / 2 Cool; Universal Application\*
  - RS43203 Heat / 2 Cool; Universal Application\*
- RS5000 Series; Programmable; (5-2 Day Schedule)
  - RS51101 Heat / 1 Cool; Universal Application\*
  - RS52202 Heat / 2 Cool; Universal Application\*
- RS6000 Series; Programmable (7 Day Schedule)
  - RS61101 Heat / 1 Cool; Universal Application\*
  - RS62202 Heat / 2 Cool; Universal Application\*
  - RS63203 Heat / 2 Cool; Universal Application\*



<sup>\*</sup> Electric, Gas, Oil, Heat Pump and Millivolt Systems

# Features Of RS4000, RS5000 And RS6000 Series Thermostats

- Pop-up Wizard
- Engineered True Blue backlight display
- Largest Temperature Display Character Size
- Soft Touch Keys
- Set-up Test Mode
- Auto Changeover
- Circulating Fan
- Low temperature Freeze Protection
- High Temperature Protection
- High / Low Temperature Limits
- Easy Change Battery Access



### Installation for RS6320 Thermostat

Installation Tests for Multi-Stage Models			
Conventional (Non-HP)		Heat Pump (HP)	
Terminal	Display	Terminal	Display
W1 + G*	<b>\$</b>	Y1 + G + B	<b>&amp; %</b>
W1 + W2 + G*	<b>\$</b> 2 <b>\$</b> 6	Y1 + W2 +G + B	<b>\$</b> 2 <b>\$</b> 6
N/A		E + G	E 🖒 🐝
Y1 + G	* \$	Y1 + G + 0	* %
Y1 + Y2 + G	2****	Y1 + Y2 + G + 0	2**** ∰
	Conventional Terminal W1 + G* W1 + W2 + G* N/A Y1 + G	Conventional (Non-HP)  Terminal  W1 + G*  W1 + W2 + G*  N/A  Y1 + G  Terminal  Display  \$\frac{4}{2} \frac{4}{8} \	Conventional (Non-HP)  Heat Pum  Terminal  Display  Y1 + G + B  W1 + W2 + G*  N/A  F + G  Y1 + G + O  Y1 + G + O

<sup>\*</sup> G, will be off (not displayed) for Non-HP with Gas

### Sales Tools for the Value Series

Sell Sheet Part Numbers: 150-2089, 150-2090, & 150-2091





#### **Comfort Control Made Simple**

The Robertshaw® RS4000 thermostat family is Simply the Right Choice" when it comes to automated temperature controls.

With the comfort, convenience, and efficiency features that homeowners and contractors want, the RS4000 family provides custom program options

- . Quick connect wiring feature to save up to
- . Pop-up Wizard to customize thermostat settings with an instant start-up menu.
- . Fully adjustable differentials to maintain optimal heating and cooling comfort year-round.

All RS4000 thermostats are fully compatible with all standard 24V AC heating and cooling systems. Additional compatibility with multi-stage gas/electric furnaces and heat pump systems are available in the

Add in easy installation. Contractor ID option, and quality you can depend on, and you have the Robertshaw RS4000 thermostat family -Simply the Right Choice.

RS4110 RS4220 RS4320

DIGITAL NON-PROGRAMMABLE



RS4110 - 1 Heat / 1 Cool

RS4220 - Universal Control up to 2 Heat / 2 Cool RS4320 - Universal Control up to 3 Heat / 2 Cool

#### Features and Benefits

Universal Control up to 2 Heat / 2 Cool - RS4220 only Universal Control up to 3 Heat / 2 Cool - RS4320 only Operates on both multi-stage gas/electric furnaces and heat numne means lass inventory

Auto Changeover Switches automatically between heating and cooling for constant home comfort,

Pop-Up Wizard

Launches instant installation menu to quickly enter the settings for programmed thermostat functions.

Bigger Brighter Backlight with Nightlight Option Makes viewing and setting the temperature easier any time of the day.

Worry-Free Memory Retention Maintains set point and programmed parameters, even during

power outages Easy Change Battery Access Provides drop down removable compartment for quick

battery replacement, Circulating Fan

Maintains optimal air circulation between demand cycles for improved comfort with minimal energy use. Low Temperature Freeze Protection

Turns on heat automatically when temperature ones below 41°F. Protects pipes from freezing. Adjustable Temperature Differential and Upstaging

Provides for full selection of parameters to deliver maximum comfort or energy savings.

High and Low Setpoint Limits Protects the heating and cooling systems by limiting temperature settings.











#### Comfort Control With Energy Savings

The Robertshaw\* RISSO00 thermostat family is Simply the Right Choice\* when it comes to programmable temperature controls that can save energy and money.

with the comfort, convenience, and efficiency features that homeowners and contractors want, the RS5000 family provides EnergyStar\* and California Title 24 compliant features for an affordable price.

- Fully programmable with soft touch keys to easily set four events per day AND 5-2 day scheduling.
- Vacation setpoint override to reduce energy use while away from home.
- The RS5000 thermostats are fully compatible with all standard 24V AC heating and cooling systems. Additional compatibility with multi-stage gas/electric furnaces and heat pump systems is available in the

Add in easy installation, Contractor ID option, and quality you can depend on, and you have the Robertshaw RSS000 thermostat family - Simply the Right Choice.







RS5220 - Universal Control up to 2 Heat / 2 Cool

#### Features and Renefits

Universal Control up to 2 Heat / 2 Cool - RS5220 only pumps means less inventory. Auto Changeover Switches automatically between heating and cooling for

constant home comfort

constant nome comfort.

Pop-Up Wizard

Launches instant installation menu to quickly enter the settings for programmed thermostat functions.

Bigger Brigher Backlight with Nightlight Option Makes viewing and setting the temperature easier any

Worry-Free Memory Retention

Maintains set point and programmed parameters, even during power outages.

cattery replacement.

Circulating Fan

Maintains optimal air circulation between demand cycles for improved comfort with minimal energy use.

Low Temperature Freeze Protection Turns on heat automatically when temperature goes below 41°F. Protects pipes from freezing.

Adjustable Temperature Differential and Upstaging Provides for full selection of parameters to deliver maximum

High and Low Setpoint Limits
Protects the heating and cooling systems by limiting temperature settings.

An ISO 9001 - 2000 Gertified Company









### Robertshaw.



#### Seven Day Comfort Control Simplified

The Robertshaw® RS6000 thermostat family is Simply the Right Choice" when it comes to daily programmable temperature controls that can save energy and money.

With the comfort, convenience, and efficiency features that homeowners and contractors want, the RS6000 family provides EnergyStar® and California Title 24 compliant features for an affordable price.

- Fully programmable with soft touch keys to easily set four events per day AND 7 day scheduling.
- . Copy command that makes programming simple to set up and flexible to use . Pop-Up Wizard to customize thermostat settings
- with an instant start-up menu. The RS6000 thermostats are fully compatible with all standard 24V AC heating and cooling systems. Additional compatibility with multi-stage gas/electric furnaces and heat pump systems are available in the RS6220 and RS6320 models.

Add in easy installation, Contractor ID option, and quality you can depend on, and you have the Robertshaw RS6000 thermostat family Simply the Right Choice.

RS6220 RS6320

VALUE SERIES DIGITAL PROGRAMMABLE THERMOSTATS



7 Day Programmable RS6110 - 1 Heat / 1 Cool

RS6220 - Universal Control up to 2 Heat / 2 Cool RS6320 - Universal Control up to 3 Heat / 2 Cool

#### Features and Benefits

Universal Control up to 2 Heart / 2 Cod - R\$8220 only Universal Control up to 3 Heart / 2 Cod - R\$8320 only Operate on both multi-stage gas/electric furnaces and heat pumps means less inventory.

Auto Changeover Switches automatically between heating and cooling for constant

Pop-Up Wizard
Launches instant installation menu to quickly enter the settings for programmed thermostat functions.

Bigger Brighter Backlight with Nightlight Option Makes viewing and setting the temperature easier any time of

Easy Change Battery Access Provides drop down removable compartment for quick battery replacement.

Circulating Fan Maintains optimal air circulation between demand cycles for

improved comfort with minimal energy use. Low Temperature Freeze Protection
Turns on heat automatically when temperature goes below 41°F.
Protects pipes from freezing.

Adjustable Temperature Differential and Upstaging Provides for full selection of parameters to deliver maximum High and Low Setpoint Limits

Protects the heating and cooling systems by limiting temperature settings.











### More Features + Less Cost = Value Series













# Robertshaw® Economy Series Thermostats

RS2000 Series; Non-programmable

- RS2110 1 Heat / 1 Cool; Universal Application\*
- RS2210 2 Heat / 1Cool; Universal Application\*

RS3000 Series; Programmable

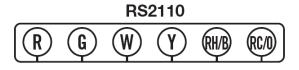
- RS3110 1 Heat / 1 Cool; Universal Application\*
- RS3210 2 Heat / 1Cool; Universal Application\*

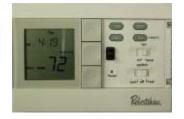


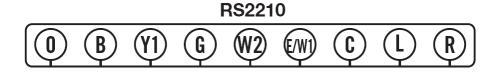
k Electric, Gas, Oil, Heat Pump and Millivolt (RS2110 & RS3110 only) Systems

# Wiring Summary

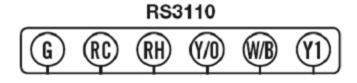




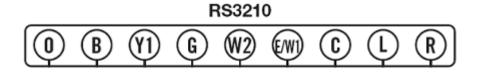












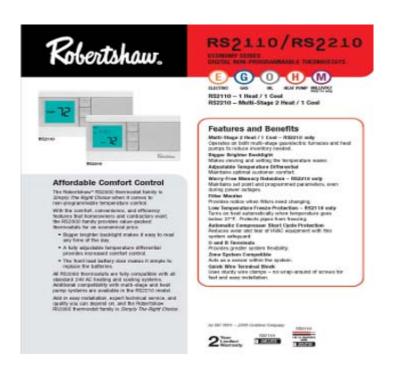
### Features Of RS2000 And RS3000 Series

- Bigger, Brighter Display with blue backlight
- Adjustable Temperature Differential
- Automatic Compressor Short Cycle Protection
- Separate "O" and "B" terminals
- Front Access Battery Compartment
- Two level Low Battery warning
- Filter Change Indicator
- Easy Access Reset
- Automatic Cut-off
- Low temperature Freeze Protection (RS2110 & RS3110)



## Sales Tools For Economy Series

See website for updated Sell Sheet part numbers <u>www.Uni-Line.com</u>







### When Price Matters Pick Economy Series

### RS2000 Series











## Troubleshooting Furnaces

### There is NO HEAT!

#### Switch on side of furnace

✓ Most furnaces will have an ON/OFF wall switch next to them.

#### Fuses and/or circuit breaker

✓ Make sure fuses and/or circuit breaker have been checked

#### Front furnace cover

✓ Many furnaces will not operate with cover off

#### **Furnace filter**

✓ Make sure furnace filter is clean and clear

## Troubleshooting Thermostats

#### There is NO HEAT!

### Thermostat settings

✓ Is thermostat in HEAT mode and calling for heat?

### Wiring

✓ Is thermostat wired properly and is jumper there?

### Relays (if applicable)

✓ Are relays clicking on a call for heat?

### Jumping terminals

✓ Does furnace cycle if the Ground and W terminals are jumped?

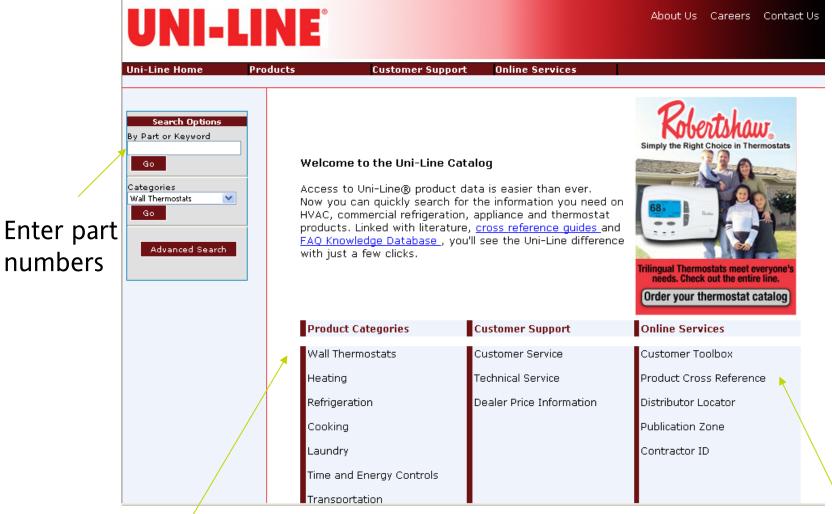
**NOTE:** Remember most all gas furnaces will run the inducer fan for a couple of minutes before the actual blower turns on. This inducer fan may not be heard if the furnace is in a remote location.

# Choosing the Right Thermostat Kolentshaw



- **Trusted Brand** Dependable and reliable with a history of innovative products.
- **Universal Products** The right product for the job. Simplifies inventory. Assured compatibility.
- **Availability** Where you need it, when you need it.
- **Quality** Works right the first time.
- **Contractor Friendly** Simple set-up and programming menus. Saves time & money. Eliminates second guessing.
- **Support** Sales and technical support for all your needs.
- **Innovative** Leading technology for maximum performance.

### Website Tools: www.Uni-Line.com



Click here for more information

Cross reference



### When You Have Uni-Line® Questions

### Telephone:

**Technical Service** 1-800-445-8299

Technical Service Fax 1-630-260-7294

Customer Service 1-800-304-6563

Customer Service Fax 1-800-426-0804

### Website:

Uni-Line® Catalog Website: www.Uni-Line.com

Cross Reference Website: <a href="https://www.uni-line.com/templates/xrefsearch.aspx">www.uni-line.com/templates/xrefsearch.aspx</a>

#### **General Information Websites for:**

Robertshaw®, Paragon®, Eliwell™, Ranco®, and Publication Zone®

www.InvensysControls.com

www.RobertshawTstats.com

www.ToolBox.InvensysControls.com

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